

2024

# EXEON

web > [exeon.co](http://exeon.co)



## VEHICLE ENGINEERING SERVICES

# COMPANY PROFILE

- ▶ Design & Engineering services provider
- ▶ Expertise: design, engineering, development of modern means of transport
- ▶ Capabilities: style, design, engineering, CAx, prototyping
- ▶ Human Resources: 30+ designers and engineers
- ▶ Turn over: ca 1 mln € per year
- ▶ Tools: all popular CAx environments i.e. Catia V5/6, Siemens NX, Autodesk Inventor, VR & AR, prototype lab
- ▶ Location Krakow, Poland
- ▶ Clients: all size vehicle manufacturers, start up companies, OEM innovation labs, tier 1 & 2 suppliers



# EXEON FOUNDERS

## Michal Kracik

- ▶ Graduated from ASP Krakow School of Design with PhD, Fulbright fellow, postdoc at MIT
- ▶ 16 years of experience in advanced product design R&D worked for IT, NASA
- ▶ Design Director at EXEON and professor at ASP Krakow School of Design

## Mike Wujczak

- ▶ Graduated from Wroclaw University of Science and Technology with degree Master of Science Engineering
- ▶ 17 years of experience in automotive R&D
- ▶ Worked for BMW, Edag , Tata Motors, Valeo
- ▶ Occupied positions: CAD Engineer, Package Engineer, CAD Supervisor, Project Leader, Chief Engineer, Engineering Manager



# ENGINEERING DIVISION HISTORY

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## 2014-2018

- ▶ Worked mainly for tier 1 suppliers like Valeo , Tenneco, Bosch in various projects for leading automakers: BMW, VW, Audi, Renault, DAF, Skoda, Hyundai & others;
- ▶ Winning first direct project for OEM Sikorsky Helicopters branch in Poland;
- ▶ Building capabilities for more complex projects aiming for full vehicle projects

## 2018

- ▶ Customer profile extended to companies and start-ups working on the completely new vehicles from the scratch;
- ▶ First project of a complete vehicle signed

## 2019-2020

- ▶ Another 3 complex transportation projects started: LEV, autonomous shuttle mini bus, delivery e-van;

## 2021-2023

- ▶ Opening prototyping lab
- ▶ Another projects started including electric & autonomous water transportation and electric scooter
- ▶ First designed vehicle prototypes go for road testing
- ▶ First project went into production — <https://ewaveyachts.com/>

# ENGINEERING CAPABILITIES

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- ▶ Fields of engineering covered : mechanical, electrical, mechatronics
- ▶ Capable to lead or support the entire project lifecycle and scope:
  - a. Goal & requirements formation
  - b. Conceptual design & engineering
  - c. Engineering calculations & simulations
  - d. Regulatory compliance assurance
  - e. Technical development
  - f. CAD modeling
  - g. Detail design
  - h. Documentation for production
- ▶ Follows DFA & DFM methodologies & quality tools, i.e. DFMEA
- ▶ Project management including Agile methodology
- ▶ Market research for suppliers offer
- ▶ Close collaboration with suppliers and manufacturers

# TOOLS, METHODS & TECHNOLOGIES

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## CAx tools & methods

- › Catia V5 & V6
- › Siemens NX
- › Creo
- › Autodesk Inventor
- › Inventor Nastran
- › Fusion 360
- › Implementing client's standard and methodology or using own standards

## Prototyping

- › VR & AR tools
- › Physical mock-ups
- › Clay modeling
- › 3D print
- › Vacuum casting
- › PCB and wiring harness
- › Integrating and launching prototypes

## Cooperation models

- › Time & material
- › Fixed scope & price
- › Recurring work package
- › Of-site service at client's premises

# TOOLS, METHODS & TECHNOLOGIES

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## Materials

- ▶ Steel: carbon, stainless, high strength
- ▶ Aluminum & other non-ferrous metals
- ▶ Thermoplastics
- ▶ Duroplastics
- ▶ Synthetic rubbers, silicones, polyurethanes
- ▶ Soft materials: foams, sponges, expanded polymers
- ▶ Fabrics & wools
- ▶ Epoxy resins
- ▶ Fiber reinforced composites

## Technologies

- ▶ Thermoplastics injection moulding
- ▶ Thermoforming
- ▶ Reaction injection moulding
- ▶ Laminates
- ▶ CF forging
- ▶ Sheetmetal bending and stamping
- ▶ CNC machining
- ▶ Die casting
- ▶ Extrusion

## Joining methods

- ▶ Adhesive bonding
- ▶ Adhesive tapes
- ▶ Hook & loop fasteners
- ▶ Ultrasonic welding
- ▶ Bolting
- ▶ Welding
- ▶ Spot welding
- ▶ Riveting
- ▶ Press fitting

# VEHICLE ENGINEERING SCOPE

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## Vehicle types

- ▶ Personal mobility vehicles: electric scooters & e bikes
- ▶ Light Electric Vehicles: two --, three and four wheelers, including tilting ones
- ▶ Commercial vehicles: mini & shuttle buses, light trucks
- ▶ Driverless & autonomous vehicles
- ▶ Future mobility concepts
- ▶ Purpose build vehicles i.e. ambulance, deliveries, sharing, taxi
- ▶ Crossover” vehicles blend characteristics between two or more different kinds of vehicles to meet the specific needs or fit better to evolving market demand

## Vehicle development phase & production volume

- ▶ Concept vehicle
- ▶ Prototype vehicle
- ▶ Low & mid volume production vehicles
- ▶ Series production vehicle

## Other means of e-transport

- ▶ Railway, water e-transport, trailers



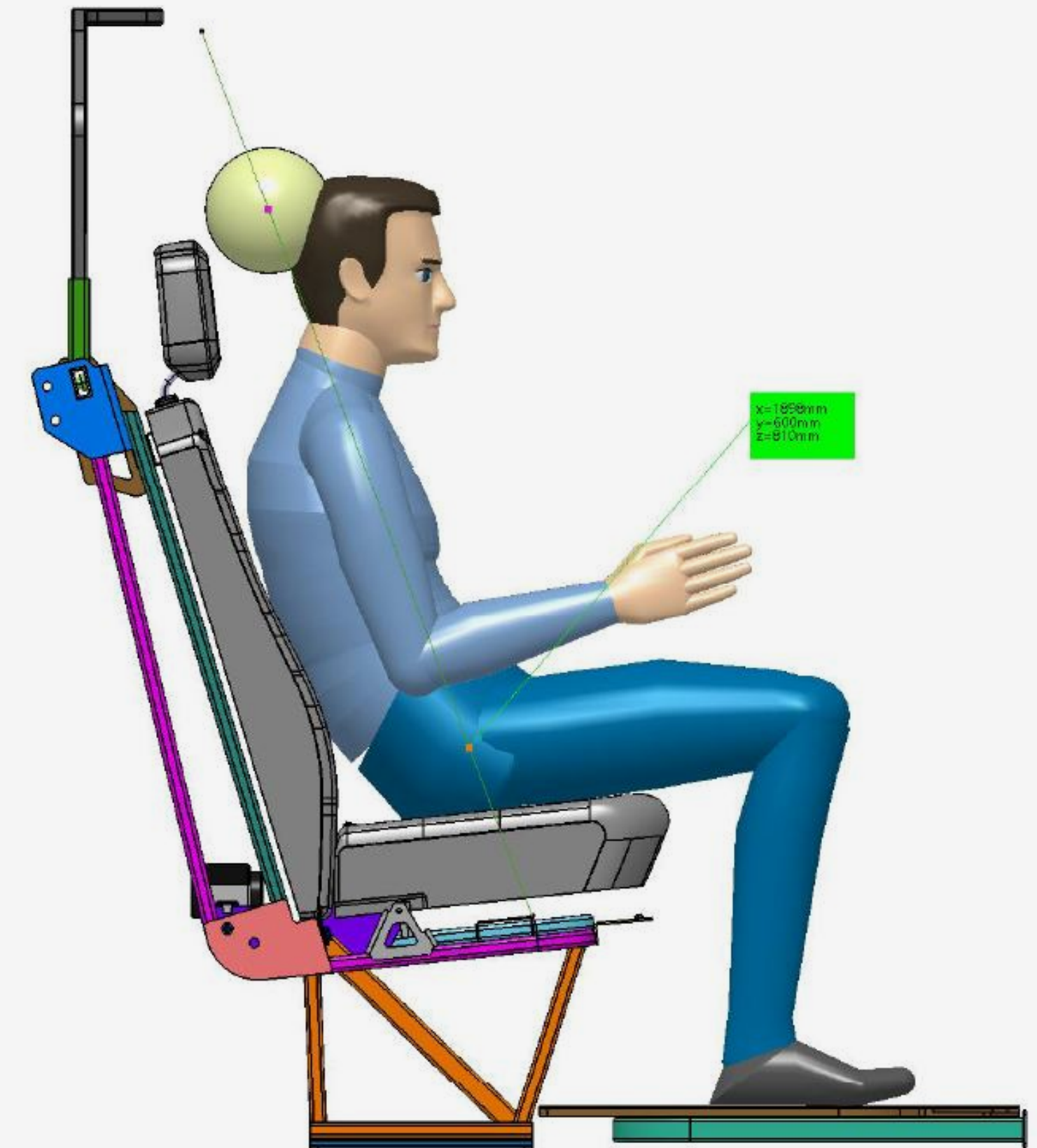
# VEHICLE ENGINEERING SCOPE

## Mechanical package vehicle architecture

- ▶ Defining the architectural / functional constraints for styling
- ▶ Defining arrangement and placement of systems,
- ▶ Modules and components
- ▶ Ensuring the regulatory compliance

## Occupant package

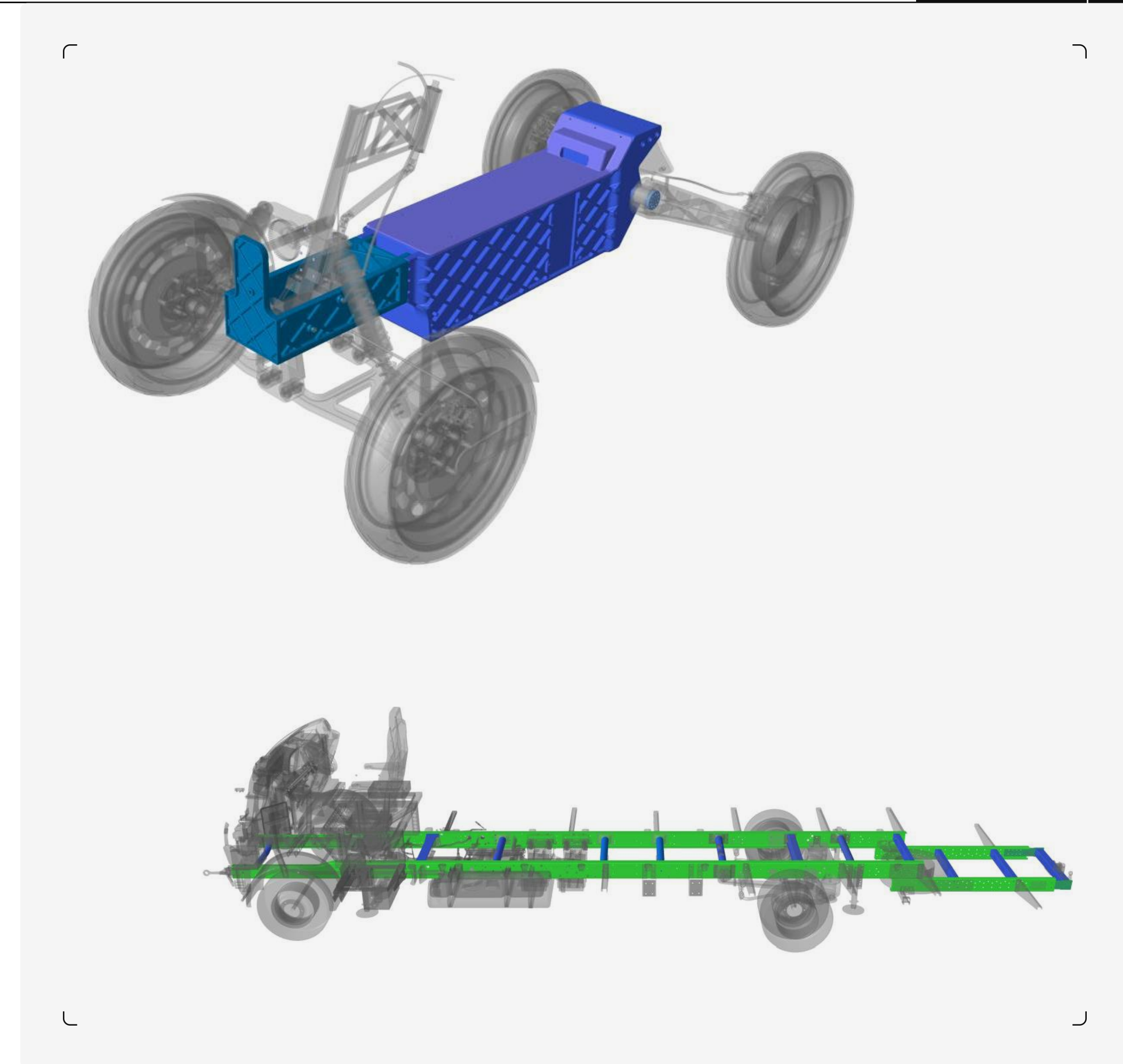
- ▶ Driving position
- ▶ Visibility
- ▶ 2nd & 3rd seats row arrangement
- ▶ Seat & posture comfort
- ▶ Storage and luggage



# VEHICLE ENGINEERING SCOPE

## Chassis for EV

- ▶ Skateboard type platform development
- ▶ LEV chassis development
- ▶ Monocoque structures development
- ▶ Space frames design
- ▶ Under body frames design
- ▶ Suspension subframes design
- ▶ Chassis retrofitting from ICU to E-drive



# VEHICLE ENGINEERING SCOPE

## Body & Glazing

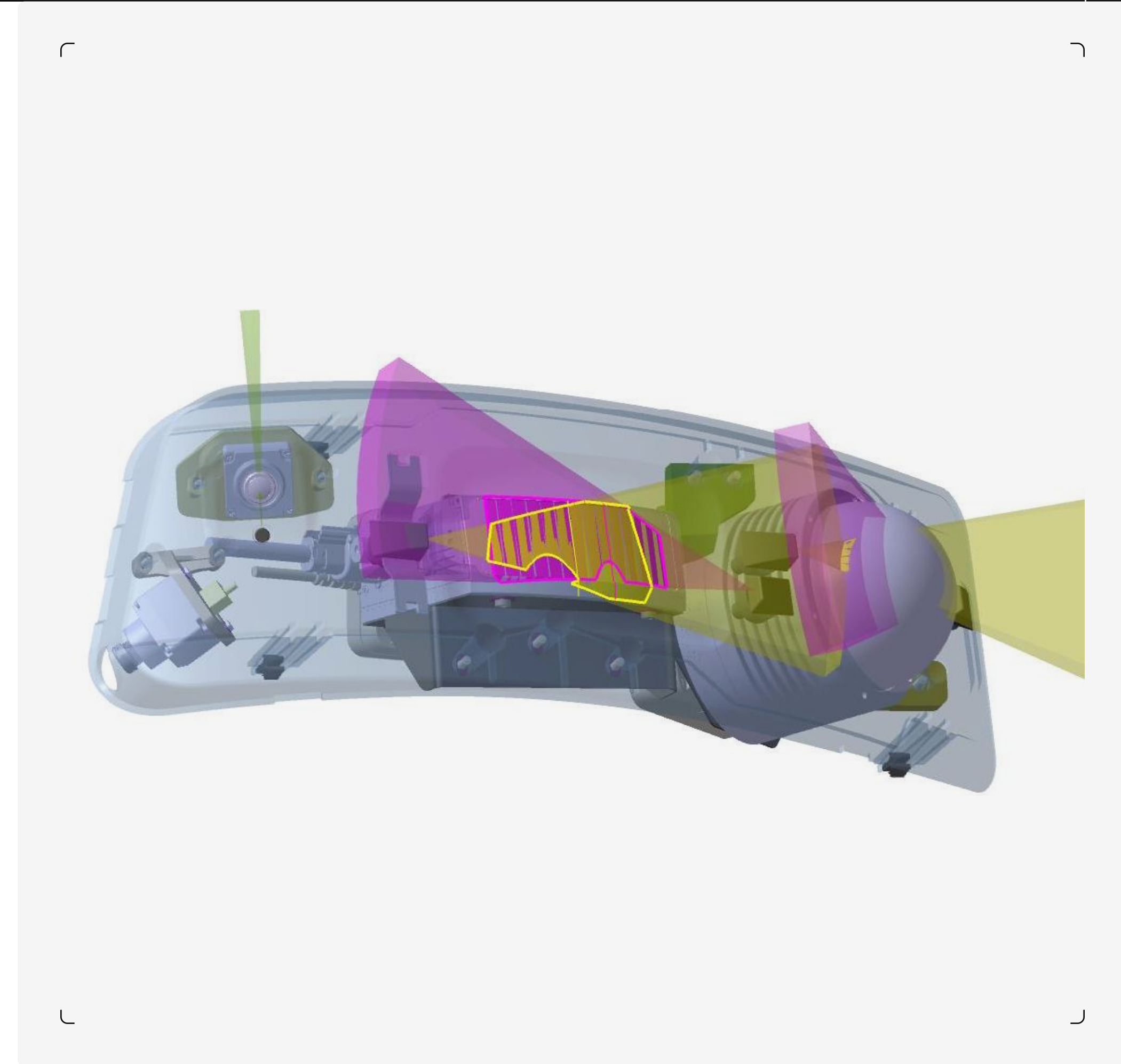
- ▶ A Class surfaces modeling
- ▶ Styling feasibility analysis
- ▶ BiW & Greenhouse development
- ▶ Body Panels & Fairings design
- ▶ Grills, Bumpers, Spoilers design
- ▶ Stamped sheet metal components, SMC and injection molding components design for mass production vehicle
- ▶ RIM, RTM, thermoformed components design for mid and low production volume vehicles
- ▶ Laminated & hardened windows design
- ▶ Thermoplastic wind shield s design



# VEHICLE ENGINEERING SCOPE

## ADAS & Autonomy Sensors

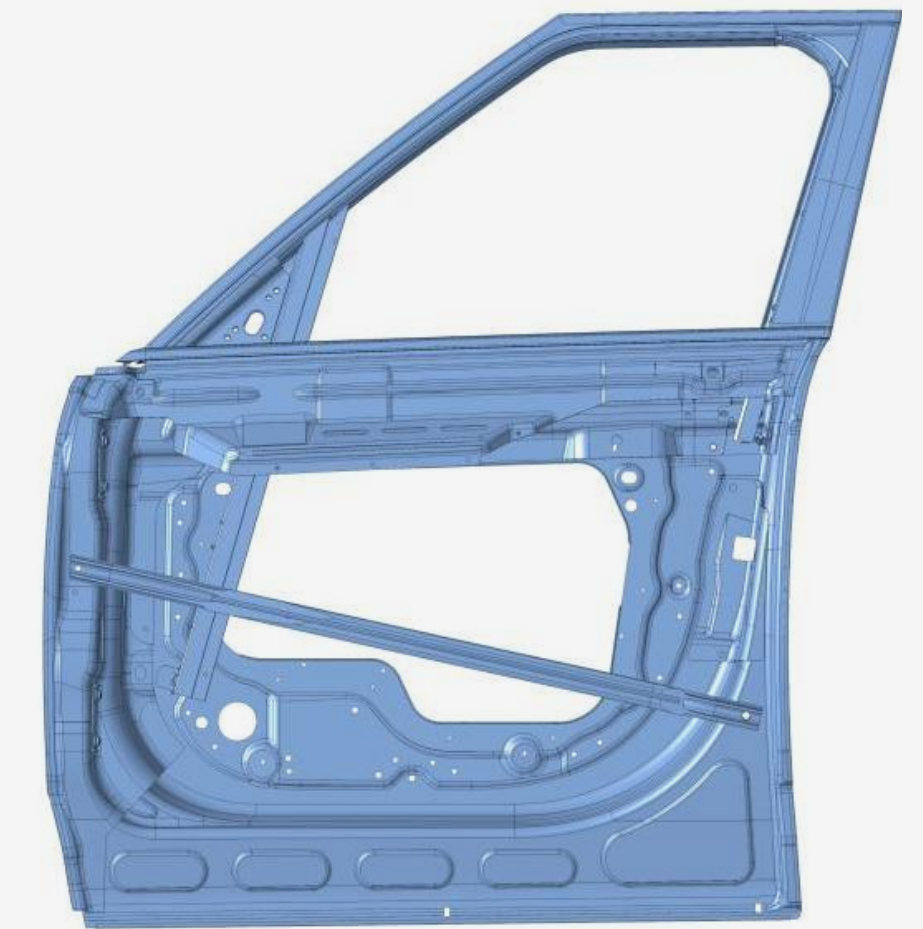
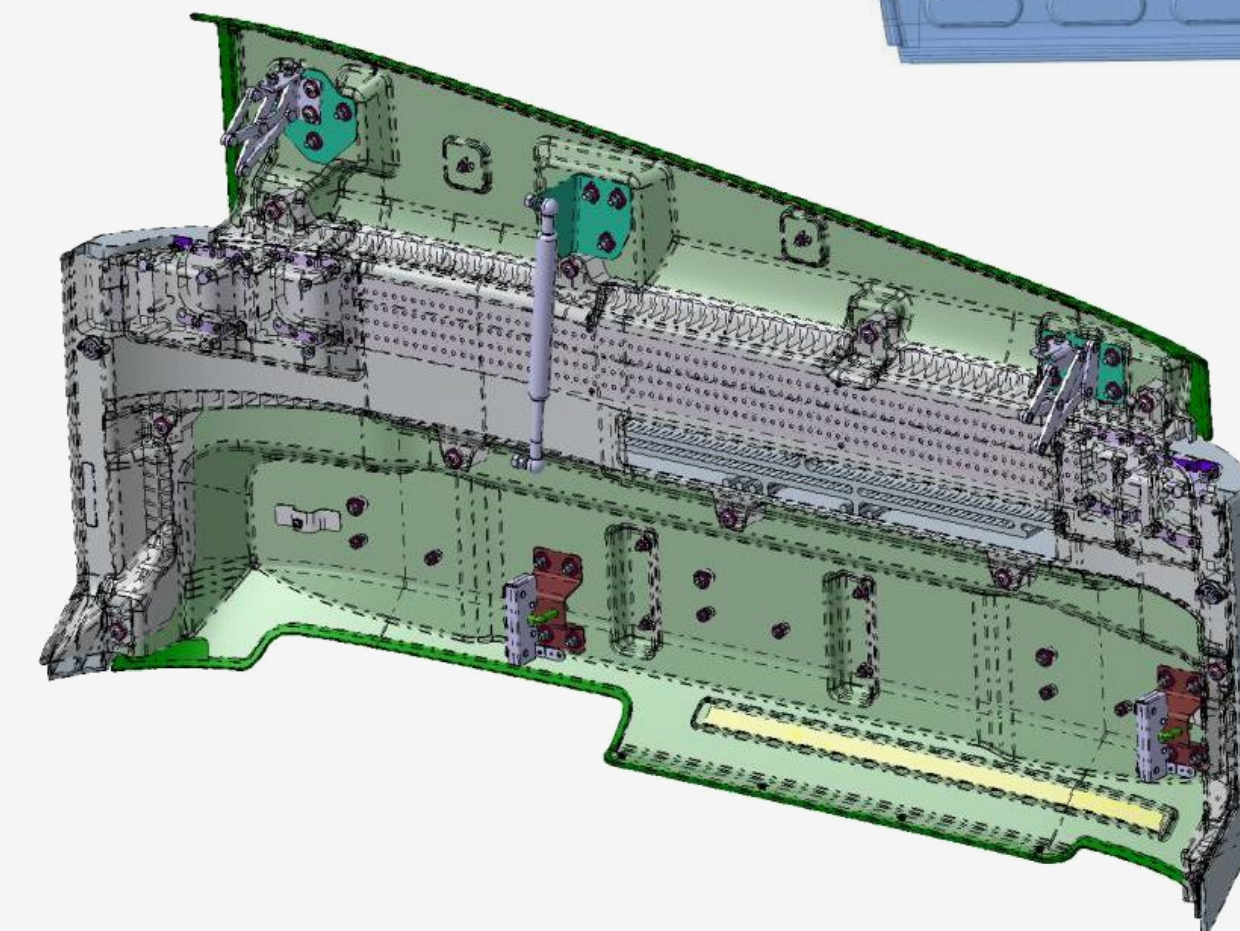
- Sensors package
- Sensor cleaning systems development
- Of-the market modules selection and integration



# VEHICLE ENGINEERING SCOPE

## Doors, Hatches, Access Points

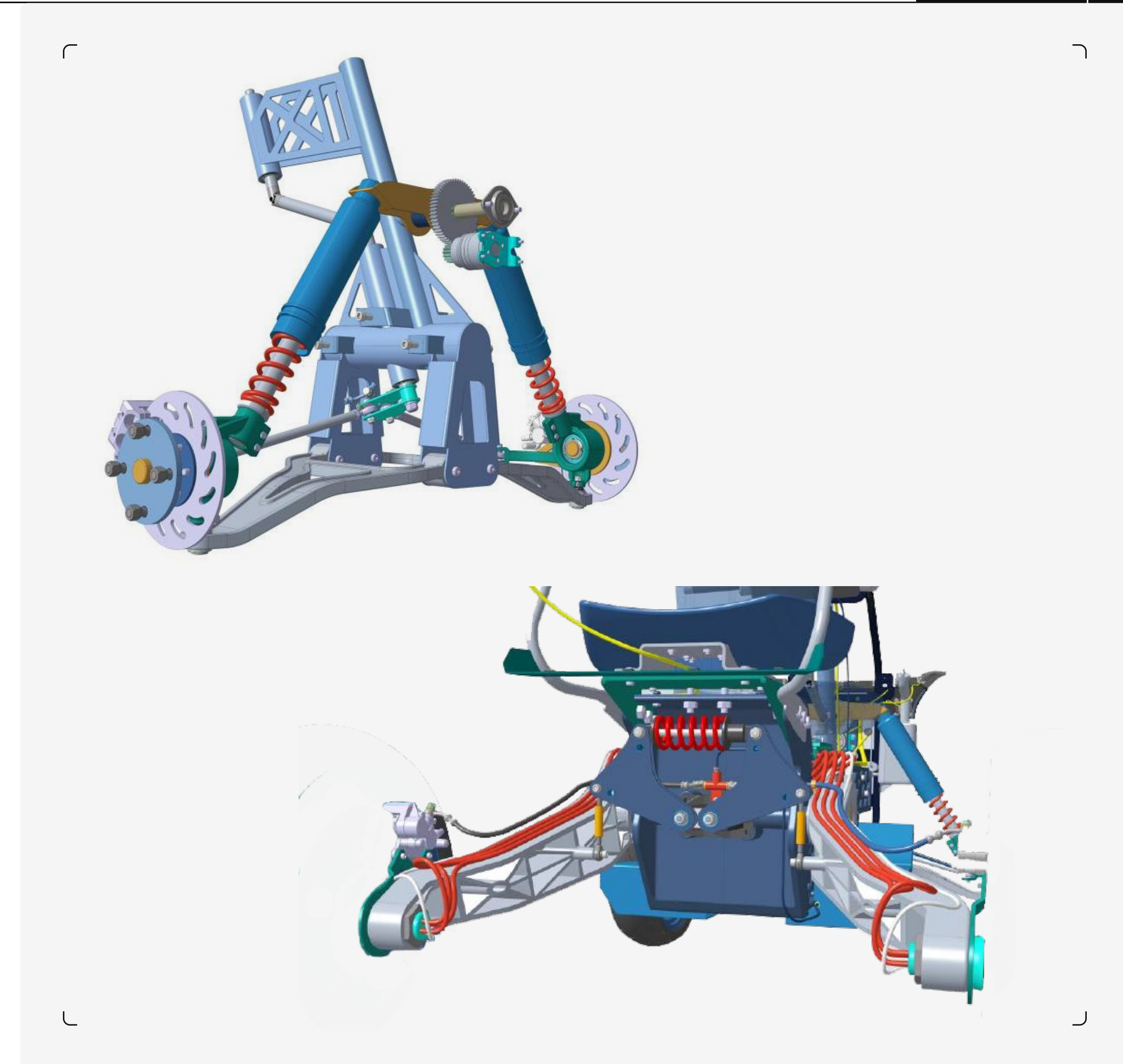
- ▶ Development of all kinds of closures: hood, hatches, sunroof, charging socket lids, others
- ▶ Of-the market modules integration, i.e. bus sliding doors
- ▶ Hinges, Sealings, Locks Development and integration



# VEHICLE ENGINEERING SCOPE

## Steering & Suspension

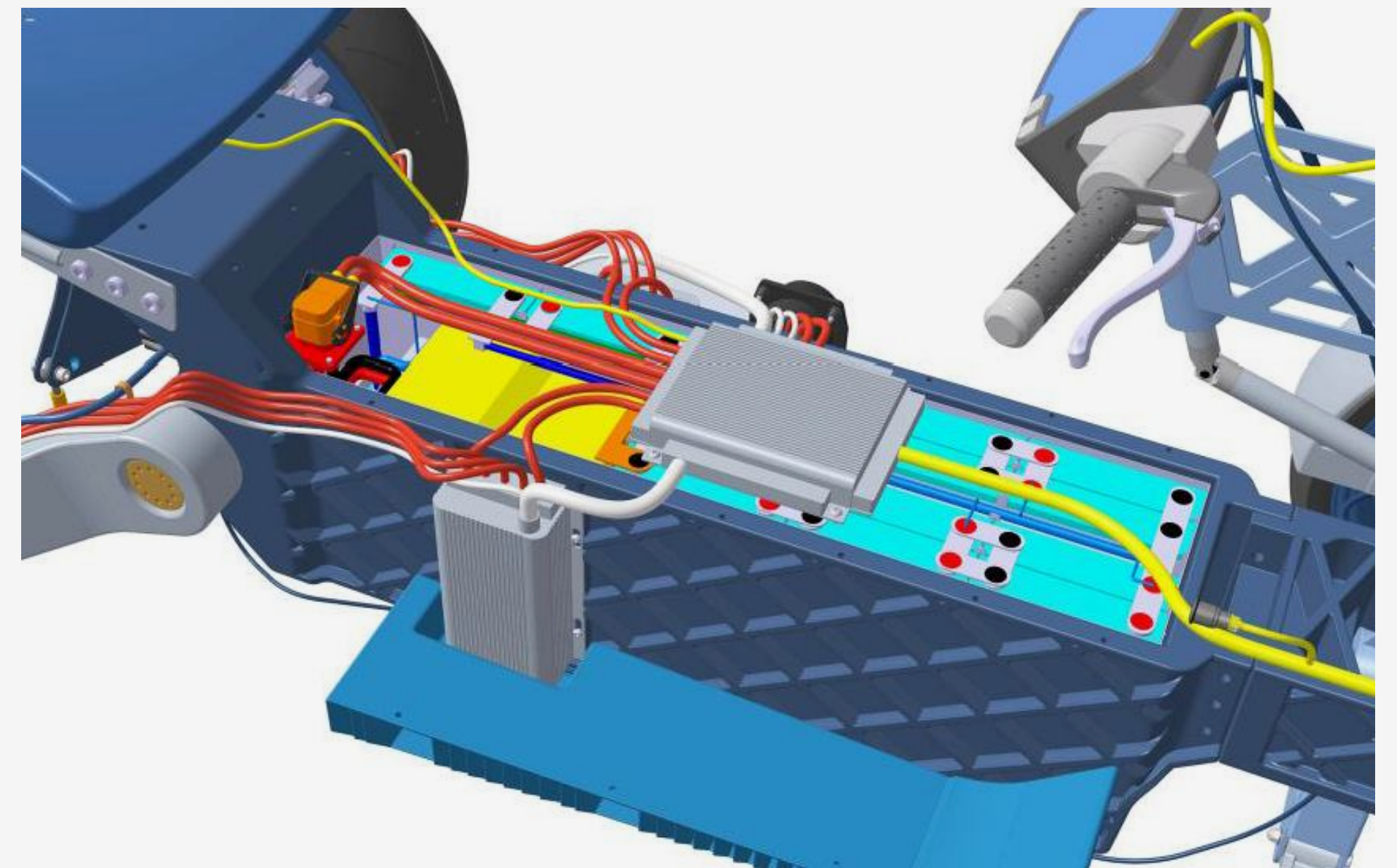
- ▶ 3 or 4 wheeler LEV cross functional tilting, steering & front suspension system development
- ▶ LEV rear suspensions development
- ▶ Special systems development
- ▶ Components design
- ▶ Off-the market modules and components adaptation



# VEHICLE ENGINEERING SCOPE

## Battery Pack

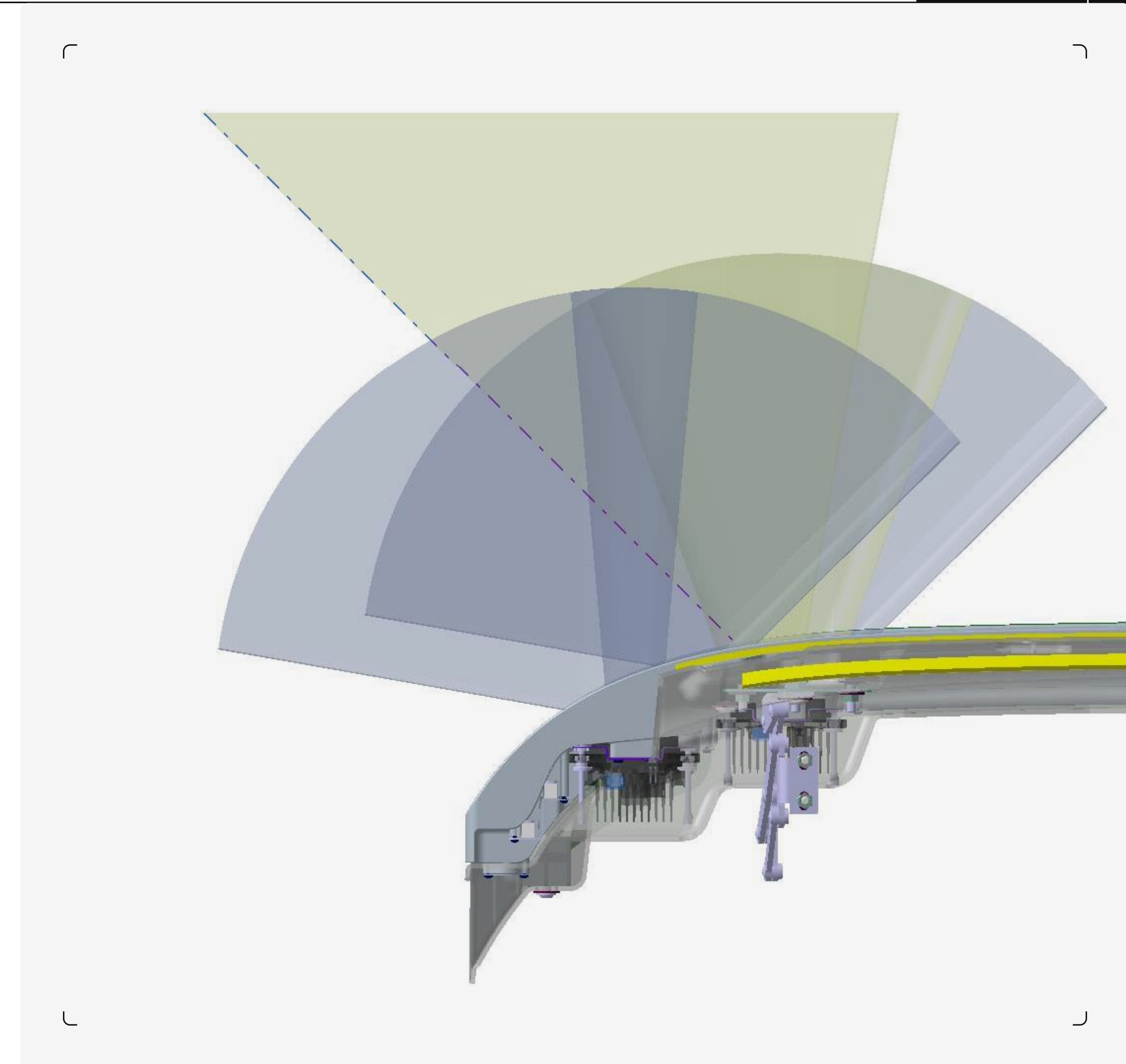
- ▶ Of-the market modules selection integration
- ▶ In-vehicle package
- ▶ Battery pack structural components development
- ▶ Electric & Electronics
- ▶ Computers and control units package
- ▶ Computers and control units protection and sealings development
- ▶ LV & HV lines routings
- ▶ Embedded software development



# VEHICLE ENGINEERING SCOPE

## Lighting

- ▶ Light sources package acc to legal requirements: headlamps, rear lamps, day lights , grill and hatch strip lights
- ▶ Of-the market modules selection and integration
- ▶ Components for special lighting effects development and design

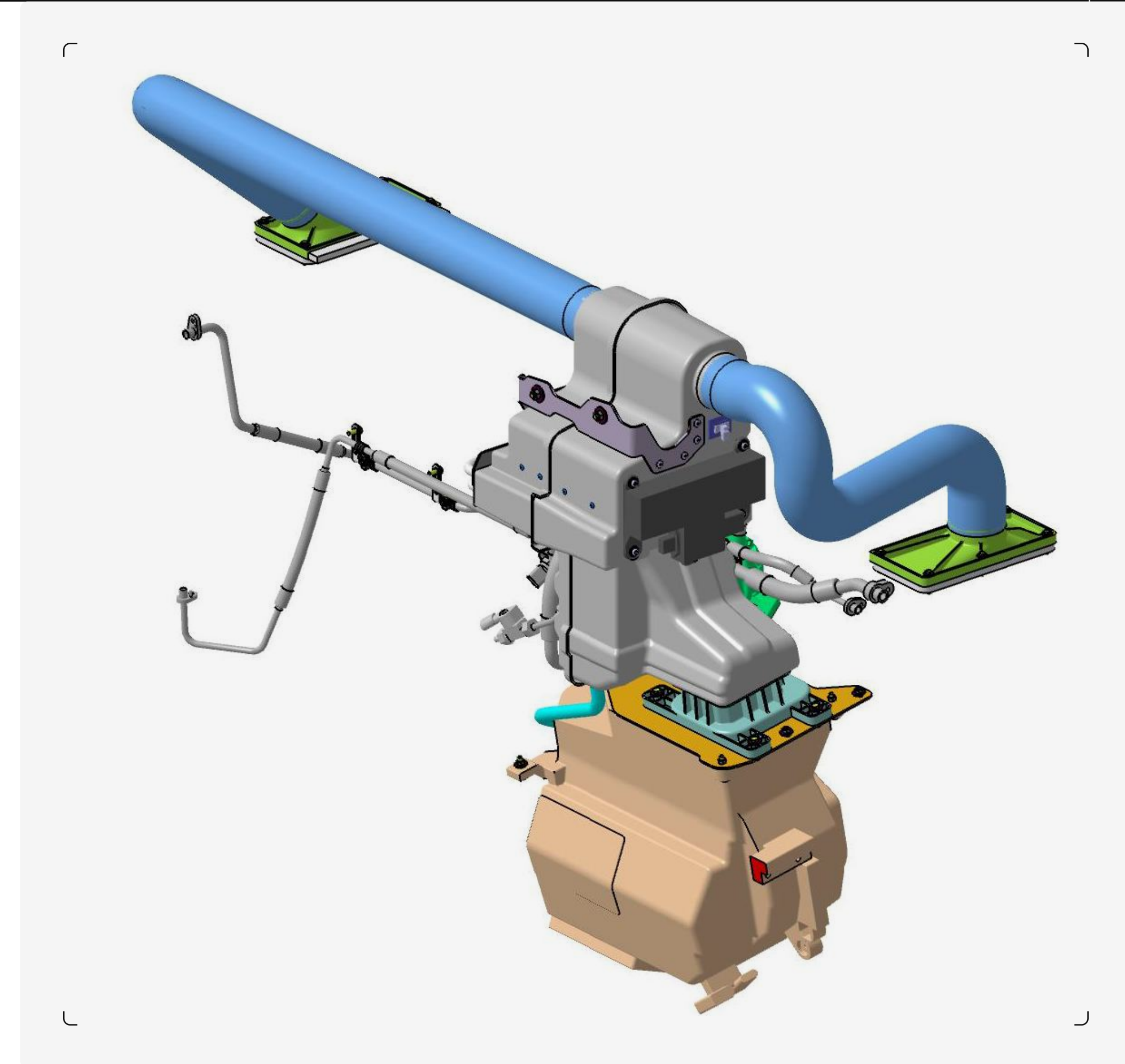




# VEHICLE ENGINEERING SCOPE

## HVAC

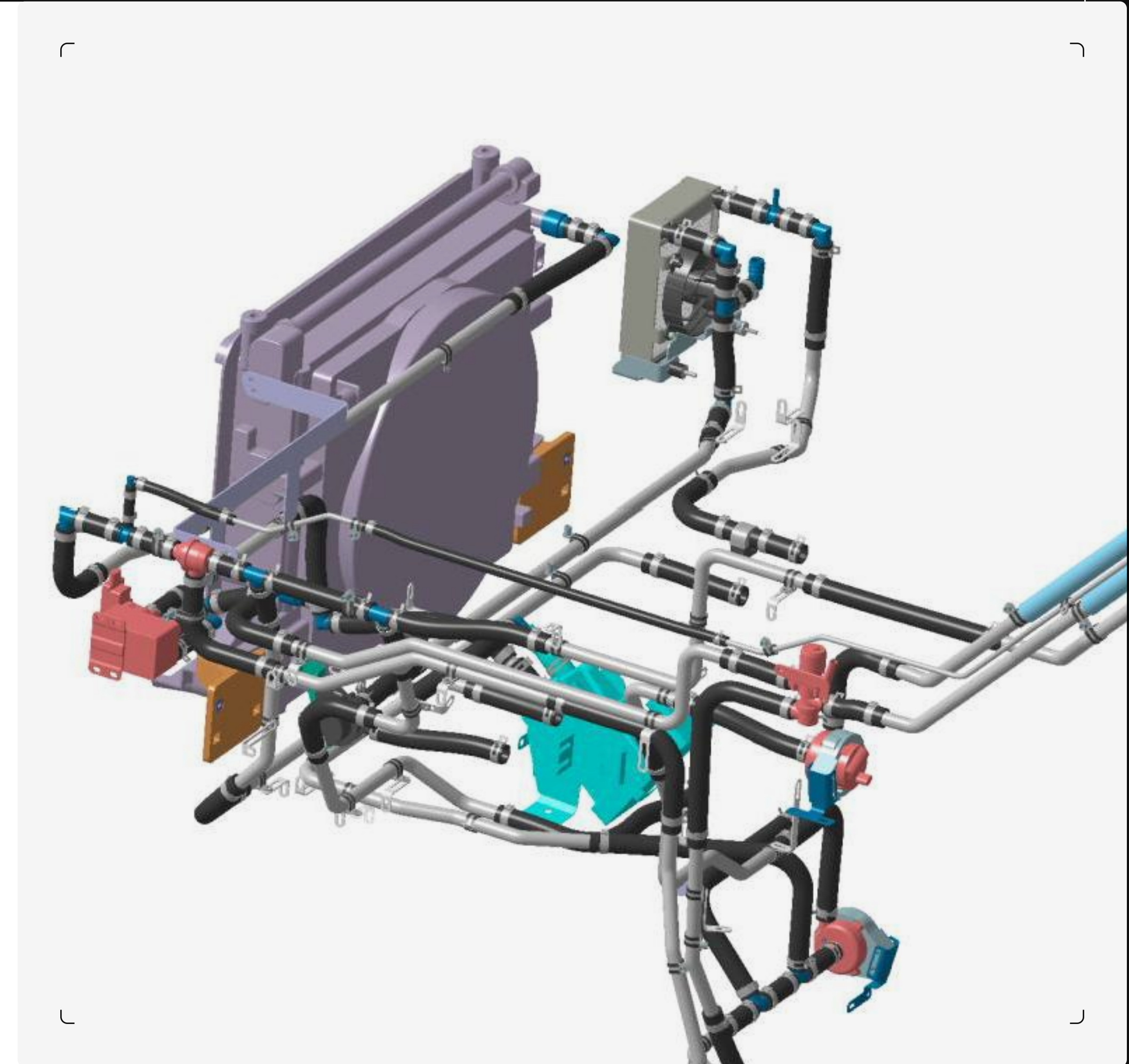
- ▶ In-vehicle package
- ▶ Of-the market modules integration & retrofitting
- ▶ Heat exchangers and heaters selection and package
- ▶ Manifolds and air passages design
- ▶ Lines and Tubes routings



# VEHICLE ENGINEERING SCOPE

## Thermal Management System

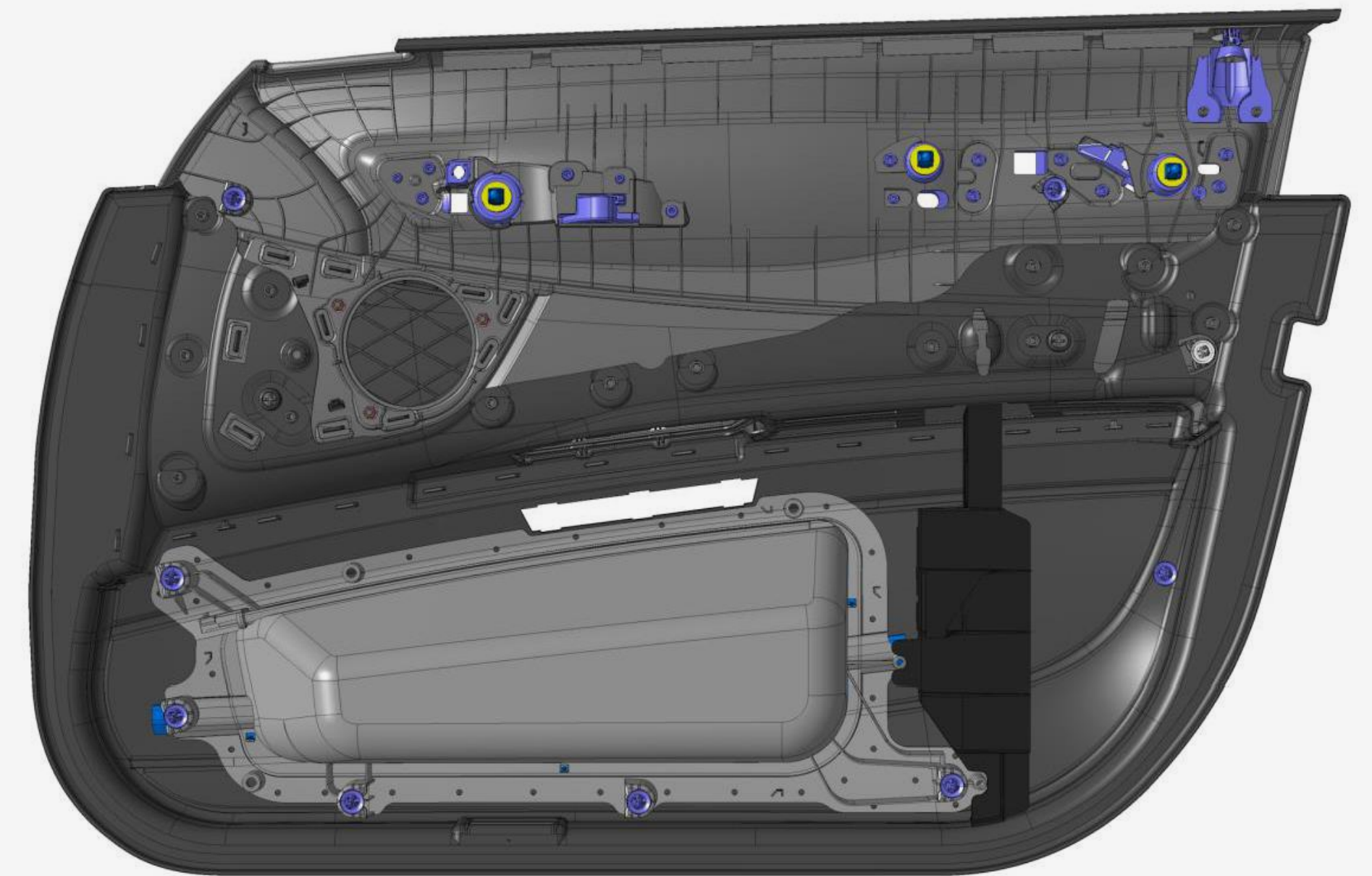
- ▶ Developing TMS principles & scenarios
- ▶ Heat exchangers selection and package
- ▶ Special valves development
- ▶ Tubes routings & fixing points
- ▶ Degas valves placement



# VEHICLE ENGINEERING SCOPE

## Interior Trims

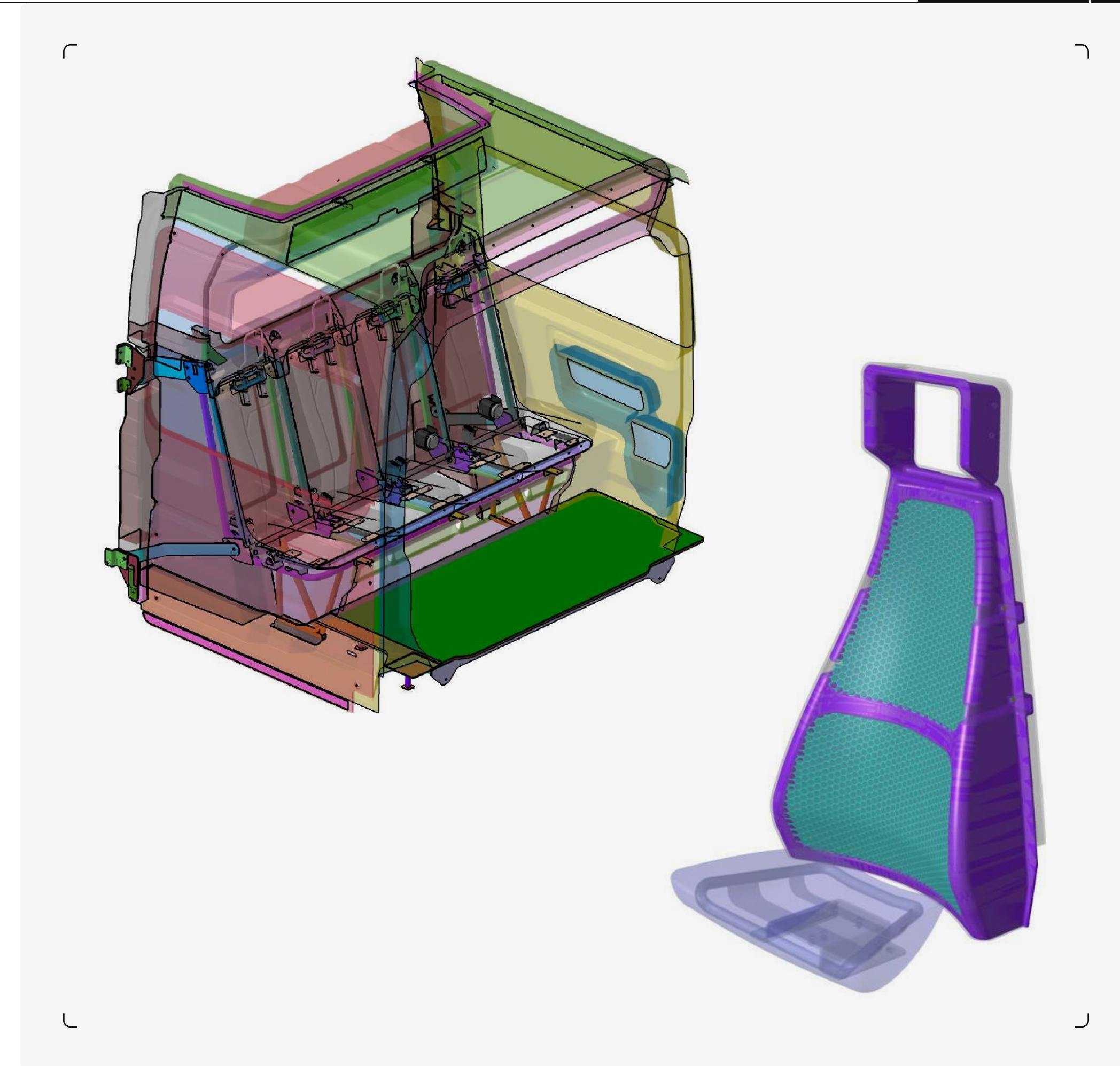
- ▶ Styling feasibility analysis
- ▶ A Class surfaces modelling
- ▶ Concept, development & detail design
- ▶ Soft & Hard parts design
- ▶ Sandwich parts design
- ▶ Instrumental Panel, Central Console, Door Lining, Headliner & other components design
- ▶ Decorative elements design including lighting effects
- ▶ HMI: Cluster & IVI components design
- ▶ Injection Molding components design for mass production vehicle
- ▶ RIM, RTM, thermoformed components design for mid and low production volume vehicles



# VEHICLE ENGINEERING SCOPE

## Seating

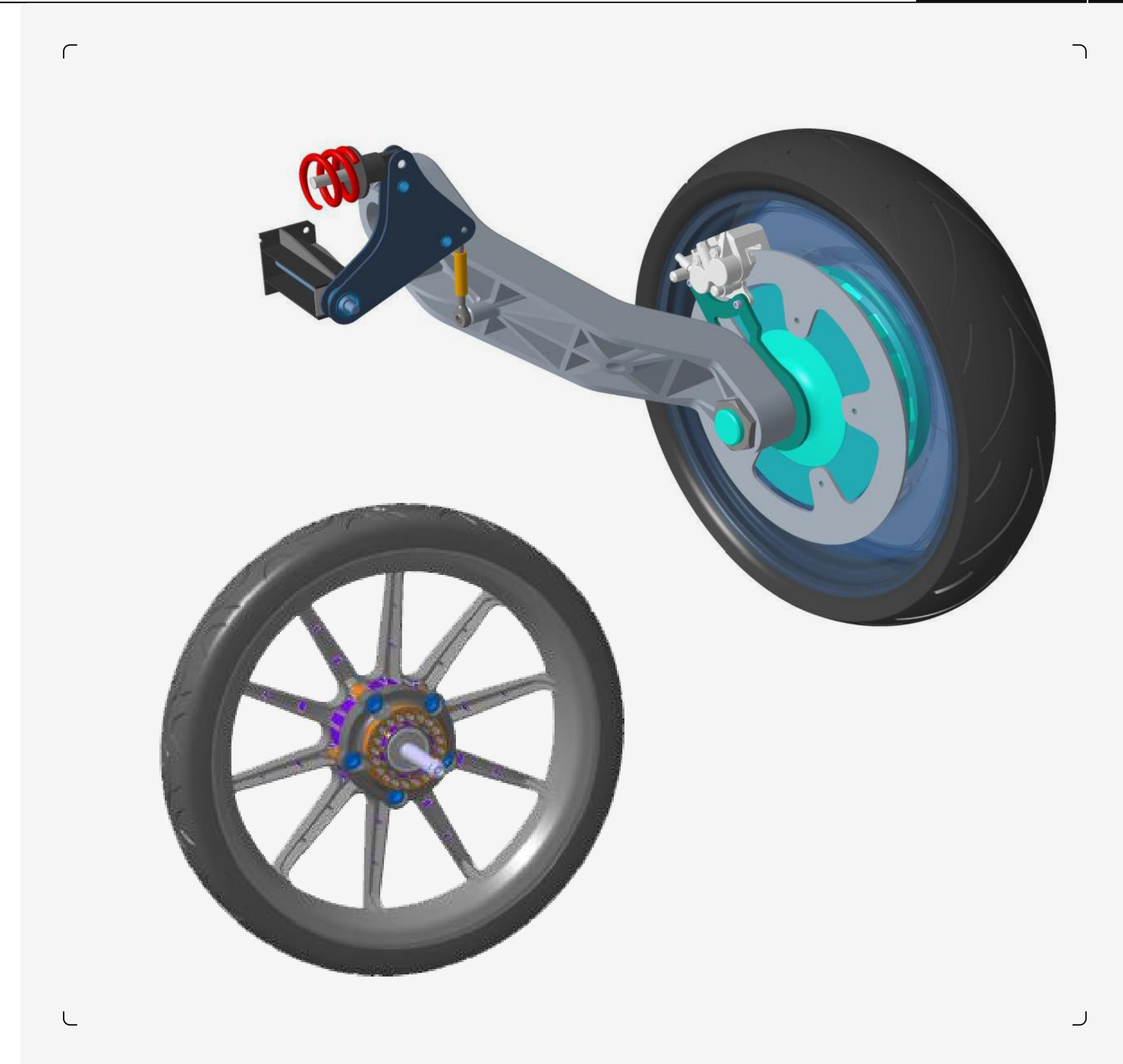
- ▶ Soft & hard parts design
- ▶ Structural parts & mechanism design
- ▶ Seat belt integration
- ▶ Legal requirements assurance



# VEHICLE ENGINEERING SCOPE

## Wheels

- ▶ Driven & non-driven wheels development inc. in hub motor integration
- ▶ Rims design
- ▶ Hub with bearings design
- ▶ Brake discs integration
- ▶ Sensors integration



# EXTENDED ENGINEERING SCOPE

Turn key project of complete devices and products for different industries

- ▶ Space Exploration
- ▶ Medical
- ▶ Healthcare
- ▶ Sport & Leisure
- ▶ Gaming
- ▶ Home Appliance & others



# EXTENDED ENGINEERING SCOPE

## Capabilities

- ▶ Mechanism design
- ▶ Electronics & Embedded Software development
- ▶ Electro-mechanical modules design
- ▶ Mechatronic modules design
- ▶ Prototyping & Testing

